

Technical Data Sheet

Glastherm[®] HT 250 M

Typical characteristics

- Fibre-reinforced composite material developed for applications in field of thermal insulation (max. continuous operating temperature 250°C)
- Low thermal conductivity and extremely high compressive strength

Typical industries

- Chemical Processing Industry
- Mechanical Engineering Industry
- Pipelines
- Oil and Gas

	Test method	Unit	Guideline value
Mechanical properties			
Density	ISO 1183	g / cm ³	2,0
Flexural strength [⊥]	ISO 178	MPa	300
Modulus of elasticity in flexion [⊥]	ISO 178	MPa	22000
Compressive strength ^{1) ⊥}	ISO 604	MPa	600
Compressive strength ^{1) ⊥} +200°C	ISO 604	MPa	445
Tensile strength II	ISO 527	MPa	250
Impact strength [⊥] (Charpy)	ISO 179	kJ / m ²	150
Splitting force II	DIN 53463	N	5000
Thermal properties			
Thermal conductivity ^{2) ⊥}		W / (m * K)	≈ 0,23
Coefficient of linear expansion II	TMA (Mettler)	10 ⁻⁶ x K ⁻¹	10 - 15
Max. continuous operating temperature		°C	250
Physical properties			
Water absorption (4mm thickness)	ISO 62	%	0,15

= perpendicular to the lamination II = parallel to the lamination

¹⁾ Sample size: 20 x 20 x 20 mm

²⁾ Thermal conductivity calculated by means of reference measurements on samples of 300 x 200 x 10 mm

The data stated above are average values verified on the basis of regular statistical tests and controls. All information in this publication is based on current technical knowledge and experience. Due to the large number of possible influences during processing and application, it does not exempt the user/processor from carrying out their own tests and trials. Responsibility for the evaluation of the end product for the intended use and compliance with the applicable relevant legal requirements lies exclusively with the

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